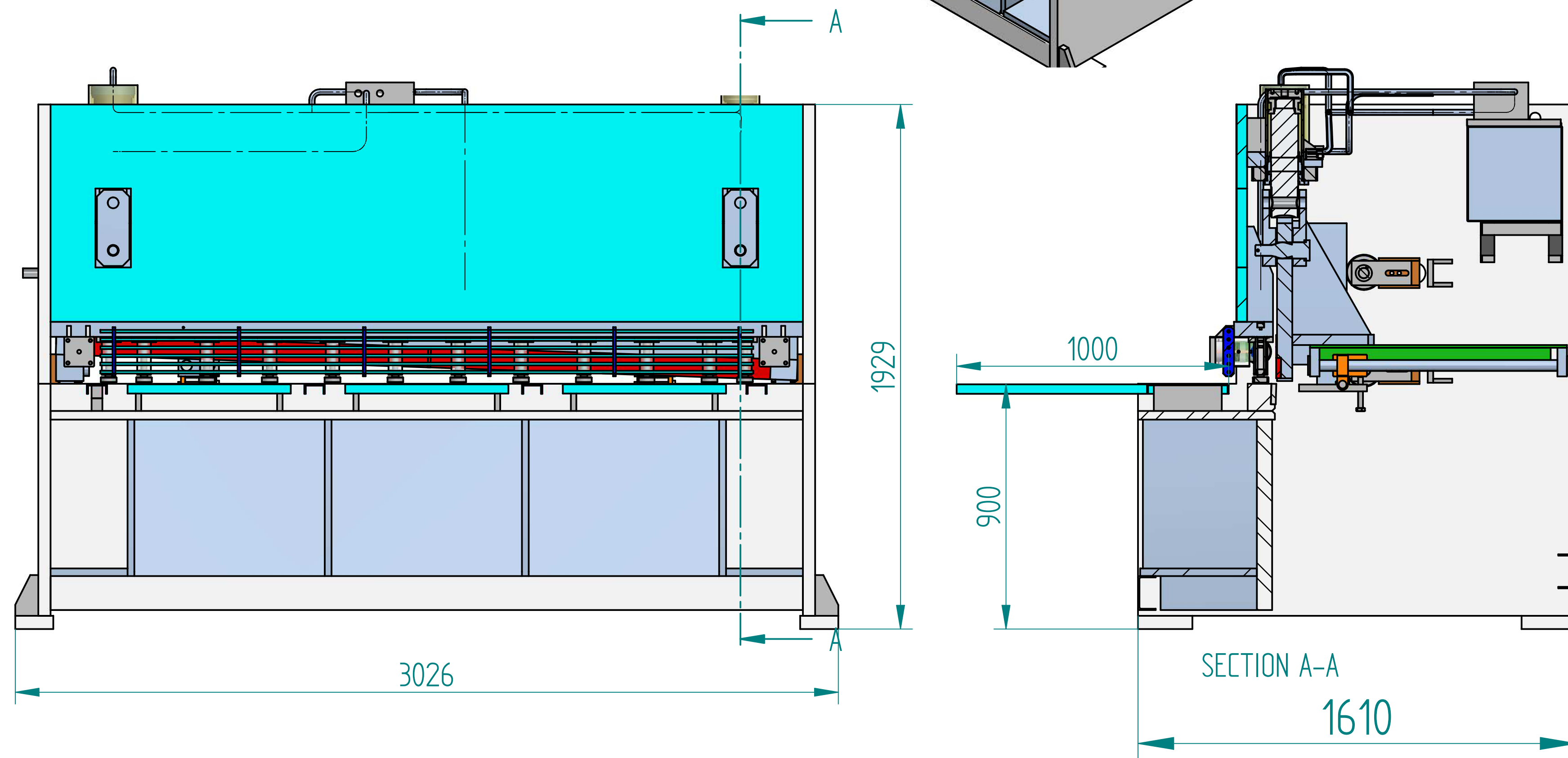



REVISIONS			
REV	DESCRIPTION	DATE	APPROVED

QC. ....

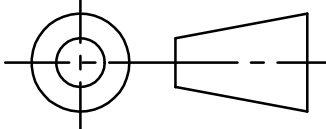
DT. ....



Shearing machine 2500X8mm		
1	MOOLE	MHPL 825
2	PLATE S THICKNESS (mm)	8
3	rack angle	13
4	length of cut (mm)	2500
5	back gauge travel (mm)	750
6	motor (HP)	15
7	hyd oil tank (liter)	250
8	length (mm)	3025
9	width	1610
10	height	1930
11	working height	900
12	strokes per minute as full length	14
13	no of holding cylinder	12
14	number of front sheet supports.	4
15	length of squaring arm.	1000
16	weigh approx (mt)	6.7
17	working pressure (kg <sup>2</sup> cm)	210
18	cylinder 1 bore	125
19	cylinder 1 tonnage	25.7
20	cylinder 2 bore	160
21	cylinder 2 tonnage	42.2
22	clamping cylinder bore	40
23	clamping cylinder tonnage	2.6



## MICRO HYDROTECHNIC PVT . LTD

LINEAR DIMENSIONS			JOB NO:-	TITLE:- 2500X8MM
0	TO 10	±0.05		
10	TO 30	±0.10		
30	TO 100	±0.15	CHKD BY:-	Q.C. :-
100	TO 300	±0.20		
300	TO 1000	±0.25	RETURN DATE :-	DRAWING NO:-
1000	TO 2000	±0.50		
 SCALE. NTS.			ISSUE DATE :-	QTY:- 00
			MARTIAL:- MS	