

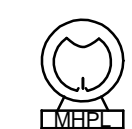
SECTION A-A

REVISIONS			
REV	DESCRIPTION	DATE	APPROVED

QC. ....

DT. ....

shearing machine 3200x6mm		
1	MODEL	MHPL 632
2	PLATE S THICKNESS (mm)	6
3	rack angle	13 TO 2
4	length of cut (mm)	3200
5	back gauge travel (mm)	750
6	motor (HP)	10
7	hyd oil tank (liter)	250
8	length (mm)	3715
9	width	1610
10	height	1820
11	working height	800
12	strokes per minute as full length	14
13	no of holding cylinder	13
14	number of front sheet supports.	4
15	length of squaring arm.	1000
16	weigh approx (mt)	6.1
17	working pressure (kg <sup>2</sup> cm)	210
18	cylinder 1 bore	100
19	cylinder 1 tonnage	16.4
20	cylinder 2 bore	140
21	cylinder 2 tonnage	32.3
22	clamping cylinder bore	40
23	clamping cylinder tonnage	2.6



# MICRO HYDROTECHNIC PVT . LTD

LINEAR DIMENSIONS			JOB NO :-	TITLE:- 3200x6mm
0	TO 10	±0.05		
10	TO 30	±0.10		
30	TO 100	±0.15		
100	TO 300	±0.20		
300	TO 1000	±0.25		
1000	TO 2000	±0.50		
	SCALE.	DRAW BY:-NAVEEN	APPR. :-	
	NTS.		CHKD BY:-	Q.C. :-
	SCALE.	RETURN DATE :-	DRAWING NO:-	
		NTS.	ISSUE DATE :-	QTY:- 00

MARTIAL:- MS