



REVISIONS			
REV	DESCRIPTION	DATE	APPROVED

QC.

DT.

1	MODEL	MHPL 1232
2	PLATE S THICKNESS (mm)	12
3	rack angle	2
4	length of cut (mm)	3200
5	back gauge travel (mm)	750
6	motor (HP)	25
7	hyd oil tank (liter)	500
8	length (mm)	3736
9	width	1717
10	height	2127
11	working height	900
12	strokes per minute as full length	13
13	no of holding cylinder	8
14	number of front sheet supports.	4
15	length of squaring arm.	1000
16	weigh approx (mt)	10.5
17	working pressure (kg ² cm)	210
18	cylinder 1 bore	150
19	cylinder 1 tonnage	37
20	cylinder 2 bore	220
21	cylinder 2 tonnage	79
22	clamping cylinder bore	70
23	clamping cylinder tonnage	8

MICRO HYDROTECHNIC PVT . LTD

LINEAR DIMENSIONS			JOB NO:--	TITLE:- 12x3200
0	TO 10	±0.05		
10	TO 30	±0.10		
30	TO 100	±0.15		
100	TO 300	±0.20		
300	TO 1000	±0.25		
1000	TO 2000	±0.50		

<p>SCALE. NTS.</p>	<p>DRAW BY:--NAVEEN</p> <p>CHKD BY:--</p> <p>RETURN DATE :--</p> <p>ISSUE DATE :--</p>	<p>APPR. :--</p> <p>Q.C. :--</p> <p>DRAWING NO:--</p> <p>QTY:--</p> <p>MATERIAL:-- MS</p>
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